

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

AZTEC BOLTING SERVICES, INC. 520 Dallas Street League City, TX 77573 Beverly Stearman Phone: 281 338 2112

CALIBRATION

Valid to: January 31, 2024

Certificate Number: 3223.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations^{1, 4}:

I. Mechanical

Parameter/Equipment	Range	CMC^2	Comments
Hand Torque Wrenches ³	(10 to 5000) lb/ft (13.5 to 6779) Nm	1.5 % of applied load	Electronic transducer and display unit per Aztec procedure OP 9.3.
Pneumatic Torque Wrenches ³	(10 to 100 000) lb/ft (13.5 to 135 582) Nm	2.1 % of applied load	Electronic transducer and display unit per Aztec procedure OP 9.1.
Hydraulic Torque Wrenches ³	(10 to 100 000) lb/ft (13.5 to 135 582) Nm	1.4 % of applied load	Electronic transducer and display unit per Aztec procedure OP 9.2.

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Parameter/Equipment	Range	CMC^2	Comments
Pressure Gauges ³	(0 to 20 000) psi	1.0 % of full scale	Comparison to test pressure gauge per Aztec procedure OP 9.4.
Force – Tension (Skidmore Tester)	(1000 to 215 000) lbf	6 % of full scale	Test pressure gauge with sized tensioner per Aztec procedure OP 9.5.

¹ This laboratory offers commercial calibration service and field calibration service.

- ² Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of k = 2. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.
- ³ Field calibration service is available for their Mobile Laboratory to perform the noted calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

⁴ This scope meets A2LA's *P112 Flexible Scope Policy*.

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Accredited Laboratory

A2LA has accredited

AZTEC BOLTING SERVICES, INC.

League City, TX

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This laboratory also meets any additional program requirements in the field of calibration. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 10th day of August 2022.

Vice-President, Accreditation Services For the Accreditation Council Certificate Number 3223.01 Valid to January 31, 2024

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.